

Technical Data Sheet

Schulblend M/MK 8GF K2494 GRY68850



Acrylonitrile Butadiene Styrene + PA

Product Description

8% glass fibre reinforced ABS/PA blend

Processing Method Injection Molding
Filler/Reinforcement Glass Fiber, 8.0%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	4.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.10	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	43.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	3300	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	13	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	70	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	93.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	115	°C	ISO 306
(A (10N), 50 °C/h)	190	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	152	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	76.0	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*cm	IEC 60093
Surface Resistivity	>1.0E+15	ohm	IEC 60093
UL Information			
Flammability Classification, (1.6 mm)	HB		IEC 60695-11-10, -20